

JUMO tecLine pH, JUMO tecLine Rd

pH and redox combination electrodes in glass or plastic shaft versions

201020 series - pH electrodes 201025 series - redox electrodes

Brief description

JUMO tecLine electrodes are high-quality sensors for professional applications in process and industrial measurement technology. These electrodes are known for their use of top-quality materials and components. They are designed as combined electrodes (the glass or metal electrode and the reference electrode are combined in one shaft). A temperature probe can also be integrated as an option, depending on the type.

Suitable versions are available to meet a wide variety of requirements:

JUMO tecLine

- For industrial and communal water and wastewater engineering
- For measurements in suspensions and varnishes
- · For measurements in low-ion media
- For high-alkaline, high-temperature and sterilization processes
- For media containing fluorides and low-temperature applications
- PRO version for the toughest operating conditions

JUMO tecLine sensors are state-of-the-art for modern pH and redox electrodes. Each electrode is a quality product and is individually tested as a matter of routine. Modern production facilities ensure consistent characteristics.

General information about the construction of the JUMO tecLine series

All standard electrodes are made from physiologically safe and FDA-listed materials. The sensors are equipped with lead-free shaft glass and are therefore conform to RoHS.





Active element of pH and redox electrodes

| Membrane glass or active component | Designation | pH or redox range | Temperature range | Typical application |
|------------------------------------|--------------------------|-------------------------------|--|--|
| UW glass | Universal glass | pH 0 to 12 (briefly pH 14) | -5 to +80 °C | Water and wastewater engineering, process measurement technology, low-ion media |
| HA glass | High-alkaline glass | pH 0 to 14 | -5 to +80 °C | For heavily alkaline media (above pH 12) |
| HT glass | High-temperature glass | pH 0 to 14 | 0 to 135 °C | For temperatures above 80 °C or for heavily alkaline media |
| DS glass | Steam-sterilizable glass | pH 0 to 12 | -5 to +80 °C briefly up to 130 °C (20 min) | Biotechnology, pharmaceutical and food technology, sterilization processes |
| C glass | Fluoride-resistant glass | pH 0 to 11 | -5 to +50 °C | Media containing fluorides (hydrofluoric acid) (c(HF) ≤ 1000 mg/l) |
| Platinum tip | Redox measurement | ±2000 mV | -10 to +135 °C | Chromate reduction, nitrite oxidation, swimming pool and drinking water disinfection |
| Gold tip | Redox measurement | ±2000 mV | -10 to +135 °C | Cyanide oxidation, water disinfection |

Reference system design variations (reference electrode)

The only reference electrolytes used for JUMO tecLine electrodes are those that have no silver ions. A cartridge-style conduction system contains the silver/silver chloride (Ag/AgCl). Various forms of diaphragm are used.

| Diaphragm type | Explanation | Possible electrolytes | Recommended minimum conductivity of the medium | Typical application/ limitations | |
|-------------------------------------|--|-------------------------------|---|---|--|
| 1× ceramic diaphragm | High-quality zirconium dioxide diaphragm ^a | Polymerized solid electrolyte | Without salt reserve: 100 μS/cm With salt reserve: 50 μS/cm | General water or wastewater engineering, industrial processes, etc | |
| | | Liquid KCI | 5 μS/cm | | |
| 3× ceramic diaphragm | As above, the increased number means more | Polymerized solid electrolyte | Without salt reserve: 50 μS/cm With salt reserve: <50 μS/cm | For polluted or low-ion media; low-temperature applications | |
| | KCI escapes | Liquid KCI | 0,1 μS/cm | | |
| Glass fiber diaphragm | Glass fiber bundle instead of a ceramic diaphragm for electrodes with a plastic shaft | Polymerized solid electrolyte | Without salt reserve: 150 μS/cm With salt reserve: 100 μS/cm | General water or wastewater engineering (lightly polluted media) | |
| PTFE ring diaphragm | Large surface area ring diaphragm | Polymerized solid electrolyte | Without salt reserve: 100 μS/cm With salt reserve: 50 μS/cm | Only for very heavily polluted media or adherent media containing oil, for example | |
| Annular-gap or perforated diaphragm | Open transition between the solid electrolyte and the medium, implemented in annular or punctate form | Polymerized solid electrolyte | Without salt reserve: 500 μS/cm With salt reserve: 500 μS/cm | Suspensions, varnishes, media containing solids, heavily polluted media; not suitable for very pure drinking water or low-ion media | |

^a Zirconium dioxide diaphragm: high-quality ceramic material of consistent porosity. This means optimum diffusion properties.

Other pH and redox electrodes can be found in the following data sheets:

- Data sheet 201005 JUMO ecoLine/JUMO BlackLine pH and redox combination electrodes
- Data sheet 201081 JUMO glass pH electrodes
- Data sheet 201083 JUMO reference electrode
- Data sheet 201030 JUMO laboratory pH combination electrodes
- Data sheet 201050 JUMO ISFET pH combination electrode
- Data sheet 201082 JUMO single/twin redox electrodes
- Data sheet 201085 JUMO compensation thermometer



JUMO tecLine pH/Rd

pH and redox combination electrodes with ceramic or glass fiber diaphragm for water and process measurement technology

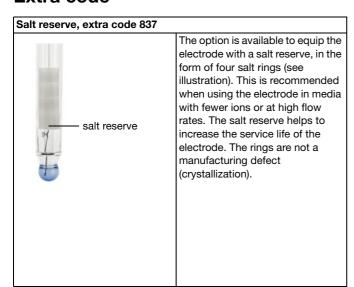
Typical areas of application

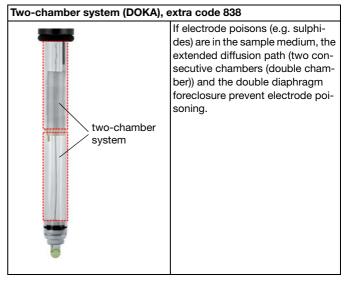
- · Industrial and communal, as well as general water and wastewater engineering
- Process measurements, electroplating plants, final inspections, neutralization plants
- · Drinking and well water, boiler feed water
- · Lightly polluted wastewater
- Two-chamber system for when electrode poisons (e.g. sulphides, cyanides) are present
- Low-temperature applications (-30 to +30 °C), e.g. measurement in cooling systems
- Media containing fluorides (hydrofluoric acid) up to 1000 mg/l HF
- High-alkaline applications (reduced alkaline error at pH values > pH 12)

Key features

- High-quality zirconium dioxide diaphragms (glass fiber diaphragm for plastic shaft)
- · Cartridge-style conduction system with a reference electrolyte with no silver ions
- Pressure-resistant versions up to 10 bar (50 °C)
- Temperature range: up to -5 to +80 °C (90 °C for redox) or -30 to +30 °C (for TT version)
- Temperature probe integration options
- Salt reserve option for increasing service life in media with lower conductivity or in drinking water
- JUMO HA glass for continuous measurements in the up to pH 14 range
- Redox versions with a platinum or gold tip up to ±2000 mV

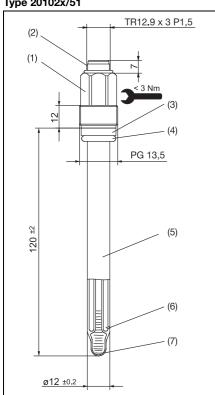
Extra code







Type 20102x/51





VP Pg13.5 screw head

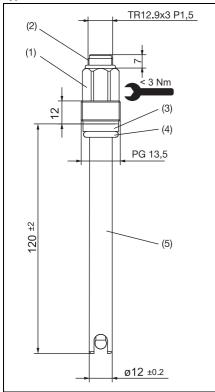


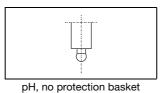
- Pg13.5 screw head (1) (max. tightening torque 3 Nm)
- TR12.9 × 3 P1.5 thread (2)
- Ring (PSU) (3)
- (4) O-Ring $10 \times 3,5$ (FPM70)
- (5) Electrode shaft (DIN19263 glass)
- 1 to 3 diaphragms (6) (zirconium dioxide Ø 1 mm)
- Rounded membrane (7)



Platinum or gold tip type 201025/...

Type 20102x/74





Platinum or gold tip type 201025/74

- Pg13.5 screw head (1) (max. tightening torque 3 Nm)
- TR12.9 × 3 P1.5 thread (2)
- Ring (PSU) (3)
- (4) O-ring 10×3.5 (FPM70)
- Electrode shaft (plastic PSU) (5)

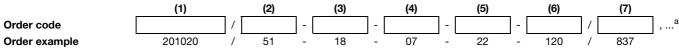


| | | | (1) | Basic type |
|---|----|--------|-------------|---|
| | | 201020 | | JUMO tecLine pH - pH combination electrodes for water and process measurement technology |
| | | 201025 | | JUMO tecLine Rd - redox combination electrodes for water and process measurement technology |
| | | | (2) | Basic type extension |
| х | х | 51 | | Glass shaft, cartridge-style conduction system |
| 0 | О | 72 | | PEI plastic shaft with protection basket, glass filament diaphragm, |
| | | | | cartridge-style conduction system |
| 0 | 0 | 73 | | PSU plastic shaft without protection basket, glass filament diaphragm, |
| | | | | cartridge-style conduction system ^a |
| 0 | 0 | 74 | | PSU plastic shaft with protection basket, glass filament diaphragm, cartridge-style conduction system ^a |
| | - | | (3) | Active component |
| | - | 18 | (3) | UW glass, pH 0 - 12 (briefly 14), -5 to +80 °C |
| X | - | 11 | | C glass, pH 0 - 12, (briefly 14), -5 to +60 °C C glass, pH 0 - 12, -5 to +50 °C, fluoride-resistant up to 1000 mg HF/I |
| 0 | | 17 | | HA glass, pH 0 - 14, -5 to +80 °C, high-alkaline use |
| 0 | | | | · · · |
| | Х | 22 | | Platinum tip, redox range ±2000 mV, -5 to +90 °C |
| | 0 | 32 | (4) | Gold tip, redox range ±2000 mV, -5 to +90 °C |
| | | 0.5 | (4) | Diaphragm 1 |
| 0 | lŀ | 05 | | 1× glass filament diaphragm ^b |
| Х | ŀ | 07 | | 1× zirconium dioxide diaphragm (special ceramic) |
| 0 | 0 | 09 | (=) | 3× zirconium dioxide diaphragm (special ceramic) |
| | - | | (5) | Connection |
| 0 | F | 18 | | VP Pg13.5 screw head ^c |
| Х | Х | 22 | | Pg13.5. screw head |
| | - | | (6) | Fitting length |
| Х | ŀ | 120 | | 120 mm (standard) |
| 0 | 0 | 225 | | 225 mm |
| | | | | Other length on request |
| | | | (7) | Extra codes |
| 0 | 0 | 000 | | None |
| Х | х | 837 | | Salt reserve |
| 0 | 0 | 838 | | Two-chamber system (DOKA) with KCI/KCI bridge |
| 0 | | 840 | | Pt100 temperature probe |
| 0 | | 841 | | Pt1000 temperature probe |

^a Only available in fitting length 225.

x = as standard

o = option



^a List extra codes in sequence, separated by commas.

Note:

The type code is not a modular system.

If possible, choose items listed under $"stock \ versions"$ or $"production \ versions"$ for your orders.

We will have to technically inspect and approve a free combination of individual key features.

b Only for basic type extension 72, 73 or 74.

^c For electrodes with extra code 840 or 841.



pH stock versions

(delivery 3 working days after receipt of order)

| Тур | Brief description | Part no. |
|---------------------------------|--|----------|
| 201020/51-18-07-22-120/837 | Glass shaft, zirconium dioxide diaphragma, screw head, 120 mm, salz reserve | 00300151 |
| 201020/51-18-07-22-120/000 | Glass shaft, zirconium dioxide diaphragma, screw head, 120 mm | 00300148 |
| 201020/51-18-07-18-120/837, 840 | Glass shaft, zirconium dioxide diaphragma, VP screw head, 120 mm, salt reserve, integrated Pt100 | 00595184 |
| 201020/51-17-07-22-120/837 | Glass shaft, zirconium dioxide diaphragma, screw head, 120mm (high-alkaline applications) | 00408953 |
| 201020/74-18-05-22-225/000 | PSU plastic shaft with protection basket, glass filament diaphragm, screw head, 225 mm | 00354295 |
| 201020/73-18-05-22-225/000 | PSU plastic shaft without protection basket, glass filament diaphragm, screw head, 225 mm | 00330857 |
| 201020/72-18-05-22-120/837, 838 | PEI plastic shaft with protection basket, glass filament diaphragm, screw head, 120 mm, salt reserve, two-chamber system | 00303398 |

pH production versions

(delivery 10 working days after receipt of order)

| Тур | Brief description | Part no. |
|----------------------------|--|----------|
| 201020/51-18-07-22-225/000 | Glass shaft, zirconium dioxide diaphragm, screw head, 225 mm | 00399535 |
| 201020/51-11-07-22-120/000 | Glass shaft, zirconium dioxide diaphragm, screw head, 120 mm | 00375623 |

Redox stock versions

(delivery 3 working days after receipt of order)

| Тур | Brief description | Part no. |
|---------------------------------|---|----------|
| 201025/51-22-07-22-120/837 | Glass shaft, platinum tip, zirconium dioxide diaphragm, screw head, 120 mm, salt reserve | 00300397 |
| 201025/51-32-07-22-120/837 | Glass shaft, gold tip, zirconium dioxide diaphragm, screw head, 120 mm, salt reserve | 00300396 |
| 201025/72-22-05-22-120/837, 838 | PEI plastic shaft without protection basket, platinum tip, glass filament diaphragm, screw head, 120 mm, salt reserve, two-chamber system | 00084011 |



JUMO tecLine pH/Rd

pH and redox combination electrodes with ceramic or glass fiber diaphragm for wastewater, heavily polluted media, suspensions, varnishes

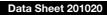
Typical areas of application

- · Industrial wastewater engineering
- Process measurements, electroplating plants, paper industry, drinks industry
- · Wastewater containing oil
- Suspensions, varnishes, media containing solid particles
- Two-chamber system for when electrode poisons are present
- Media containing fluorides (hydrofluoric acid) up to 1000 mg/l HF

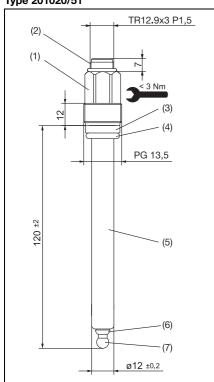
Key features

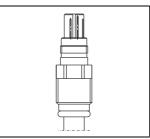
- A dirt-repellent PTFE ring diaphragm with a highly viscous KCl solution (gel)
 or a perforated or annular-gap diaphragm with a polymerized solid electrolyte virtually blockage-free
- Cartridge-style conduction system with a reference electrolyte with no silver ions
- Pressure-resistant versions up to 10 bar (50 °C)
- Temperature range: see order details
- Temperature probe integration options
- · Salt reserve option for increasing service life in media with lower conductivity





Type 201020/51



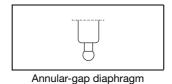


VP Pg13.5 screw head



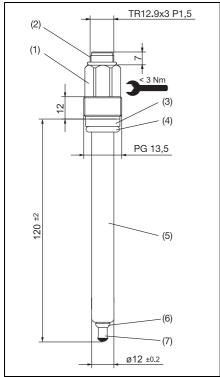
(1) Pg13.5 screw head (max. tightening torque 3 Nm)

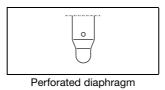
- (2) TR12.9 × 3 P1.5 thread
- (3) Ring (PSU)
- (4) O-ring 10×3.5 (FPM70)
- (5) Electrode shaft (DIN19263 glass)
- (6) Ring diaphragm (PTFE)
- (7) Rounded membrane



Type 201025/51

V1.01/EN/00438069





- (1) Pg13.5 screw head (max. tightening torque 3 Nm)
- (2) TR12.9 × 3 P1.5 thread
- (3) Ring (PSU)
- (4) O-ring $10 \times 3,5$ (FPM70)
- (5) Electrode shaft (DIN19263 glass)
- (6) Ring diaphragm (PTFE)
- (7) Platinum or gold tip

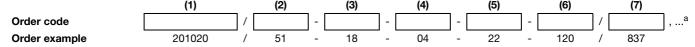


| | | | (1) | Basic type |
|---|---|--------|-----|---|
| | | 201020 | | JUMO tecLine pH - pH combination electrodes with ceramic or glass fiber diaphragm for wastewater, heavily polluted media, suspensions, varnishes |
| | | 201025 | | JUMO tecLine Rd - redox combination electrodes with ceramic or glass fiber diaphragm for wastewater, heavily polluted media, suspensions, varnishes |
| | | | (2) | Basic type extension |
| х | х | 51 | | Glass shaft, cartridge-style conduction system |
| | | | (3) | Active component |
| х | | 18 | | UW glass, pH 0 - 12 (briefly 14), -5 to +80 °C |
| 0 | | 11 | | C glass, pH 0 - 12, -5 to +50 °C, fluoride-resistant up to 1000 mg HF/I |
| 0 | | 17 | | HA glass, pH 0 - 14, -5 to +80 °C, high-alkaline use |
| | х | 22 | | Platinum tip, redox range ±2000 mV, -5 to +90 °C |
| | 0 | 32 | | Gold tip, redox range ±2000 mV, -5 to +90 °C |
| | | | (4) | Diaphragm |
| х | х | 04 | | PTFE ring diaphragm |
| 0 | 0 | 10 | | Annular-gap diaphragm, gel of polymerized solid electrolyte ("diaphragm-free") |
| 0 | О | 11 | | Perforated diaphragm, gel of polymerized solid electrolyte ("diaphragm-free") |
| | | | (5) | Connection |
| 0 | | 18 | | VP Pg13.5 screw head ^a |
| х | х | 22 | | Pg13.5 screw head |
| | | | (6) | Fitting length |
| х | х | 120 | | 120 mm (standard) |
| 0 | О | 225 | | 225 mm |
| | | | | Other lengths on request |
| | | | (7) | Extra codes |
| 0 | О | 000 | | None |
| х | х | 837 | | Salt reserve |
| 0 | О | 838 | | Two-chamber system (DOKA) with KCI/KCI bridge ^b |
| o | | 840 | | Pt100 temperature probe ^c |
| 0 | | 841 | | Pt1000 temperature probe ^c |

^a For electrodes with extra code 840 or 841.

x = as standard

o = option



^a List extra codes in sequence, separated by commas.

Note:

The type code is not a modular system.

If possible, choose items listed under "stock versions" or "production versions" for your orders.

We will have to technically inspect and approve a free combination of individual key features.

^b Not in conjunction with diaphragm 10 or 11.

^c With connection 18 only.



pH stock versions

(delivery 3 working days after receipt of order

| Туре | Brief description | Part no. |
|---------------------------------|--|----------|
| 201020/51-18-04-22-120/000 | Glass shaft, PTFE diaphragm, Pg13.5 screw head, 120 mm | 00327907 |
| 201020/51-18-04-22-120/837 | Glass shaft, PTFE diaphragm, Pg13.5 screw head, 120 mm, salt reserve | 00321035 |
| 201020/51-18-04-22-225/837 | Glass shaft, PTFE diaphragm, Pg13.5 screw head, 225 mm, salt reserve | 00327142 |
| 201020/51-17-04-22-120/837 | Glass shaft, PTFE diaphragm, Pg13.5 screw head, 120 mm (high-alkaline applications) | 00332794 |
| 201020/51-18-04-18-120/837, 840 | Glass shaft, PTFE diaphragm, VP Pg13.5 plug head, 120 mm, salt reserve, integrated Pt100 | 00595188 |
| 201020/51-18-10-22-120/837 | Glass shaft, annular-gap diaphragm, Pg13.5 screw head 120 mm, salt reserve | 00446112 |

pH production versions

(delivery 10 working days after receipt of order

| Туре | Brief description | Part no. |
|---------------------------------|--|----------|
| 201020/51-18-04-17-120/840 | Glass shaft, PTFE diaphragm, VP Pg13.5 screw head, 120 mm, integrated Pt100 | 00383865 |
| 201020/51-18-04-22-225/000 | Glass shaft, PTFE diaphragm, Pg13.5 screw head, 225 mm | 00372505 |
| 201020/51-18-11-22-120/837 | Glass shaft, perforated diaphragm and solid electrolyte, screw head, 120 mm, salt reserve | 00445428 |
| 201020/51-18-11-18-120/837, 840 | Glass shaft, perforated diaphragm and solid electrolyte, VP screw head, 120 mm, salt reserve, integrated Pt100 | 00516974 |

Redox stock versions

(delivery 3 working days after receipt of order)

| Туре | Brief description | Part no. |
|----------------------------|----------------------|----------|
| 201025/51-22-04-22-120/837 | | 00321746 |
| | 120 mm, salt reserve | |



JUMO tecLine pH/Rd

pH and redox combination electrodes for high-temperature and sterilization applications

Typical areas of application

- Processes with permanently elevated temperatures (max. 135 °C)
- Sterilization applications
- Two-chamber system for when electrode poisons are present
- Media containing fluorides (hydrofluoric acid) up to 1000 mg HF/l

Key features

- Proven JUMO HT glass (pH high-temperature membrane glass) 0 14 pH
- JUMO DS membrane glass for sterilization applications
- Cartridge-style conduction system with a (gel) reference electrolyte with no silver ions
- Pressure-resistant versions up to 10 bar (50 °C)
- Temperature range: 0 to 135 °C1
- Temperature probe integration options
- Redox versions with a platinum or gold tip up to ±2000 mV

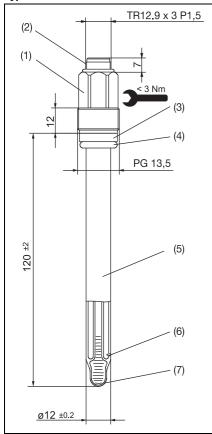
¹ Sterilizable version: sterilization at max. 135 °C for up to 20 minutes. Continuous electrode operation after sterilization up to max. 80 °C.

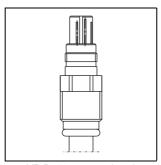


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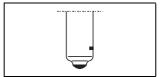


Type 20102x/75

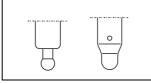




VP Pg13.5 screw head



Platinum or gold tip type 201025/...



Annular-gap/perforated diaphragm

- (1) Pg13.5 screw head (max. tightening torque 3 Nm)
- (2) TR12.9 × 3 P1.5 thread
- (3) Ring (PSU)
- (4) O-ring 10×3.5 (FPM70)
- (5) Electrode shaft (DIN 19263 glass)
- (6) 1 to 3 diaphragms (zirconium dioxide Ø 1 mm)
- (7) Rounded membrane

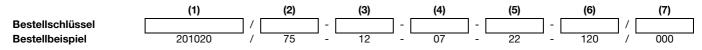


| | | | (1) | Basic type |
|---|---|--------|-----|---|
| | | 201020 | | JUMO tecLine pH - pH combination electrodes with ceramic or glass fiber diaphragm |
| | | | | for high-temperature and sterilization applications |
| | | 201025 | | JUMO tecLine Rd - redox combination electrodes with ceramic or glass fiber diaphragm |
| | | | | for high-temperature and sterilization applications |
| | | | (2) | Basic type extension |
| х | х | 75 | | Glass shaft, high-temperature gel, sealed, cartridge-style conduction system |
| | | | (3) | Active component |
| х | | 12 | | HT glass, pH 0 - 14, -5 to +135 °C |
| О | | 14 | | DS glass, pH 0 - 14, -5 to +80 °C, can be sterilized for 20 minutes at 135 °C |
| | х | 22 | | Platinum tip, redox range ±2000 mV, -5 to +135 °C |
| | 0 | 32 | | Gold tip, redox range ±2000 mV, -5 to +135 °C |
| | | | (4) | Diaphragm |
| х | х | 07 | | 1× zirkonium dioxide diaphragm (special ceramic) |
| О | 0 | 09 | | 3× zirkonium dioxide diaphragm (special ceramic) |
| О | 0 | 10 | | Annular-gap diaphragm, gel of polymerized solid electrolyte ("diaphragm-free") ^a |
| О | 0 | 11 | | Perforated diaphragm, gel of polymerized solid electrolyte ("diaphragm-free") ^a |
| | | | (5) | Connection |
| О | | 18 | | VP Pg13.5 screw head ^a |
| х | х | 22 | | Pg13.5 screw head |
| | | | (6) | Fitting length |
| х | х | 120 | | 120 mm (standard) |
| О | 0 | 225 | | 225 mm |
| | | | | Other length on request |
| | | | (7) | Extra codes |
| О | 0 | 000 | | None |
| х | х | 837 | | Salt reserve ^b |
| О | | 840 | | Pt100 temperature probe ^c |
| О | | 841 | | Pt1000 temperature probe ^c |

^a For electrodes with extra code 840 or 841.

x = serienmäßig

o = optional



Note:

The type code is not a modular system.

If possible, choose items listed under "stock versions" or "production versions" for your orders.

We will have to technically inspect and approve a free combination of individual key features.

pH stock versions

(delivery 3 working days after receipt of order)

| Туре | Brief description | Part no. |
|----------------------------|---|----------|
| 201020/75-12-07-22-120/000 | Glass shaft, HT gel, zirconium dioxide diaphragm, | 00304030 |
| | Pg13.5 screw head, 120 mm (high-temperature applications) | |

pH production versions

(delivery 10 working days after receipt of order)

| Туре | Brief description | Part no. |
|---------------------------------|--|----------|
| 201020/75-12-11-18-120/837, 840 | Glass shaft, solid electrolyte, perforated diaphragm, | 00542508 |
| | VP Pg13.5 screw head, 120 mm (high-temperature applications) | |



^b Only in conjunction with diaphragma 10 and 11.

^c With connection 18 only.



JUMO tecLine pH/Rd

pH and redox combination electrodes with liquid KCl filling, refillable

Typical areas of application

- Media with very low conductivity (> 0,1 µS/cm in case of 3 diaphragms, > 5 µS/cm in case of 1diaphragm)
- Ultra-pure water applications
- Electroplating processes, PCB production
- Fermenters
- Heavily polluted, adherent media
- Suspensions, varnishes
- Boiler feed water

Key features

- Can be combined with all JUMO membrane glasses
- Zirconium dioxide diaphragm
- Cartridge-style conduction system Refillable, KCl solution with no silver ions
- Temperature range: -10 to +135 °C1
- Redox versions with platinum or gold tip ± 2000 mV



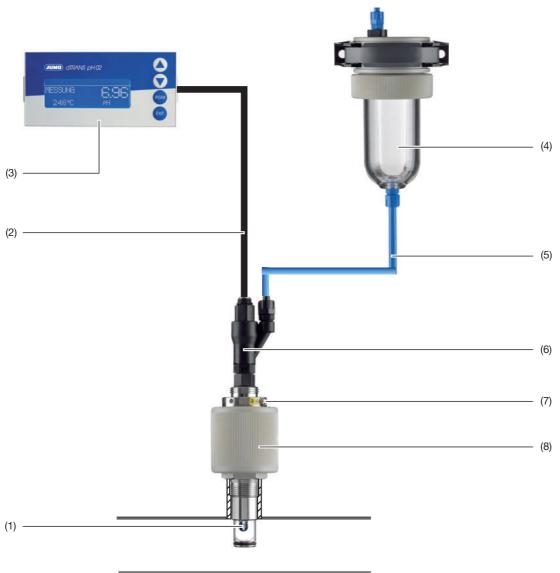
¹ Depending on the type of glass



Construction of an electrolyte bridge für combination electrodes with liquid KCI supply

In water with very low conductivity it is recommended to measure with a pH electrode, which is filled with liquid KCl as reference electrolyte. The KCl solution is released into the measuring medium through the diaphragm and thus locally increases the electrical conductivity of the measuring medium. This decreases the resistance between pH electrode part and reference electrode part and enables a stable pH measurement. Potassium chloride (KCl) "contaminates" the previously treated water, therefore, it should be checked whether the water has to be discarded after the measurement.

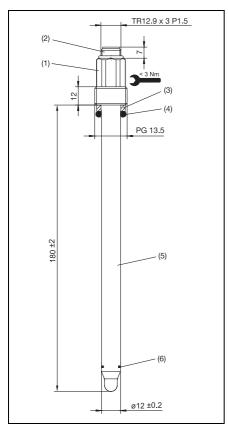
For more information, see also JUMO technical essay (FAS) 614 "Information on high-purity water".



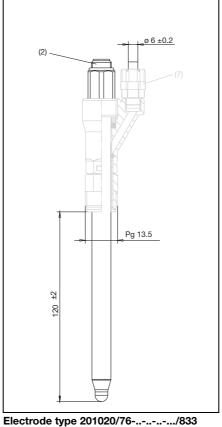
- (1) pH combination electrode with KCl liquid electrolyte, e.g. 201020/76-18-09-22-180/833, part no. 00373964
- (2) Electrode connecting cable, e.g. 202990/02-92-5-13, part no. 00307298
- (3) Transmitter JUMO dTRANS pH 02, e.g. 202551/01-8-01-4-0-00-23/000, part no. 00560379
- (4) KCI storage vessel, pressure-resistant, for wall mounting, part no. 00060254
- (5) Hose coupling from diaphragm tube to KCl storage vessel (included in 4)
- (6) KCI connection (accessorie for 1), part no. 00475617
- (7) Grounding
- (8) Quick-change fittings, e.g. 202822/105-062-26, part no. 00366915



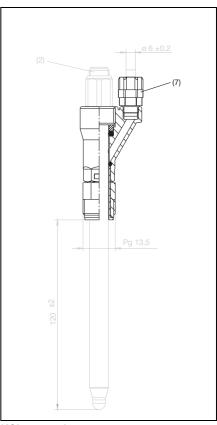




Electrode type 201020/76-... Fitting length180 mm Zirconium dioxide diaphragm (diaphragm 09)



Electrode type 201020/76-..-..-../8
Fitting length 180 mm
Applicable for KCl connection



KCI connection
for electrode type 201020/76-..-.../833
(ordered as accessorie, part no. 00475617)
Material: PPO (polyphenylene ether)
Temperature range: 0 to 105 °C,
briefly +130 °C
Pressure range: max. 10 bar (25 °C)



Platinum or gold tip type 201025/...

- (1) Pg13.5 screw head (max. tightening torque 3 Nm)
- (3) Ring (PSU)
- (5) Electrode shaft (DIN19263 glass)
- (7) Connection for overpressure attachment
- (2) TR12.9 × 3 P1.5 thread
- (4) O-ring 10×3.5 (FPM70)
- (6) 1 to 3 diaphragms



| | | | (1) | Basic type |
|---|---|--------|-----|--|
| | | 201020 | | JUMO tecLine pH - pH combination electrodes with liquid KCl filling, refillable |
| | | 201025 | | JUMO tecLine Rd - redox combination electrodes with liquid KCl filling, refillable |
| | | | (2) | Basic type extension |
| х | x | 76 | | Glass shaft, KCI liquid electrolyte, cartridge-style conduction system |
| | | | (3) | Active component |
| х | | 18 | | UW glass, pH 0 - 12 (briefly 14), -5 to +80 °C |
| О | | 11 | | C glass, pH 0 - 12, -5 to +50 °C |
| О | | 12 | | HT glass, pH 0 - 14, 0 to 135 °C (also for high-alkaline use) |
| О | | 14 | | DS glass, pH 0 - 12, 0 to 80 °C (can be sterilized for 20 minutes at 135 °C) |
| | x | 22 | | Platinum tip, redox range ±2000 mV, -5 to +90 °C |
| | o | 32 | | Gold tip, redox range ±2000 mV, -5 to +90 °C |
| | | | (4) | Diaphragm |
| х | x | 07 | | 1× zirconium dioxide diaphragm (special ceramic) |
| О | 0 | 09 | | 3× zirconium dioxide diaphragm (special ceramic) |
| | | | (5) | Connection |
| х | × | 22 | | Pg13.5 screw head |
| | | | (6) | Fitting length |
| 0 | 0 | 120 | | 120 mm (standard) |
| х | x | 180 | | Effective fitting length 120mm, but glass length 180mm ^a |
| | | | (7) | Extra code |
| 0 | o | 000 | | None |
| х | | 833 | | Applicable for KCl connection ^b |

x = as standard

o = option

| | (1) | | (2) | _ | (3) | _ | (4) | _ | (5) | _ | (6) | _ | (7) |
|---------------|--------|-----|-----|---|-----|---|-----|---|-----|---|-----|---|-----|
| Order code | | / | | - | | - | | - | | - | | / | |
| Order example | 201020 | _ / | 76 | - | 18 | - | 07 | - | 22 | - | 120 | / | 000 |

Note:

The type code is not a modular system.

If possible, choose items listed under "stock versions" or "production versions" for your orders.

We will have to technically inspect and approve a free combination of individual key features.

a Only in conjunction with extra code 833.
b Only in conjunction with fitting length 180 mm.



pH production versions

(delivery 10 working days after receipt of order)

| Туре | Brief description | Part no. | | |
|----------------------------|--|----------|--|--|
| 201020/76-18-09-22-180/833 | Glass shaft, KCI liquid electrolyte, 3× zirconium dioxide diaphragm, fitting length 180 mm | 00373964 | | |
| 201020/76-12-07-20-120/000 | Glass shaft, KCI liquid electrolyte, zirconium dioxide diaphragm, hose olive with Pg13.5 threaded coupling cemented with putty, 120 mm | 00300160 | | |

Redox production versions

(delivery 10 working days after receipt of order)

| Туре | Brief description | Part no. | | |
|----------------------------|--|----------|--|--|
| 201025/76-22-07-22-180/833 | Glass shaft, KCI liquid electrolyte, 1× zirconium dioxide diaphragm, | 00303849 | | |
| | fitting length 180 mm | | | |

Accessories

| Туре | Part no. | | | |
|---|----------|--|--|--|
| KCI connection (PG 209791) | 00475617 | | | |
| KCI storage vessel, pressure-resistant, for wall mounting for construction an electrolyte bridge or when using electrodes filled with KCI (PG 209791) | | | | |
| 3-molar KCl solution, 5 × 250 ml pack unit (also see data sheet 201090) (PG 202950) | 00306215 | | | |



JUMO tecLine PRO pH/Rd

pH and redox combination electrodes

201020 series - pH electrodes 201025 series - redox electrodes

(previous designation 2 GE-20-...)

General description

The electrodes of the 201020(25)/79 series are known for their high mechanical and chemical resistance. Thanks to their sturdy PVDF body, there is hardly any risk of the sensor breaking. The electrolyte of these combination electrodes guarantees a stable measurement value, even in critical media containing sulphides.

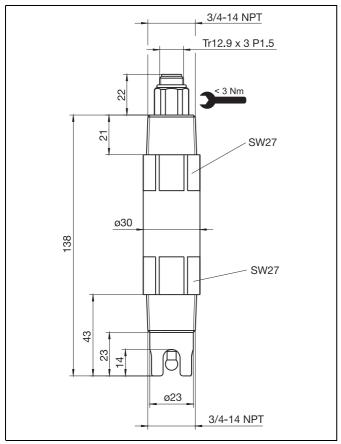
There is an integrated Pt1000 temperature probe. The electrodes can be manufactured as pH or redox electrodes, subject to the application. An open annular-gap diaphragm is the type of diaphragm used.

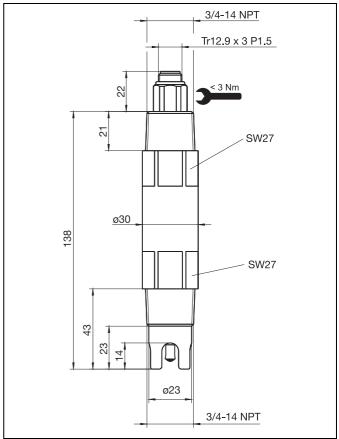
Areas of operation

- · Chemical industry
- Wastewater treatment
- Sewage treatment works
- Paper industry









Type 201020/...

V1.01/EN/00438069

Type 201025/...



| | | | (1) | Basic type |
|---|---|--------|-----|--|
| | | 201020 | | JUMO tecLine PRO pH - pH combination electrodes |
| | | 201025 | | JUMO tecLine PRO Redox - redox combination electrodes |
| | | | (2) | Basic type extension |
| х | x | 79 | | Process electrode |
| | | | (3) | Active component |
| | | 12 | | HT glass, 0 to 110 °C; pH 0 - 14 |
| х | | 18 | | UW glass, -5 to +80°C; pH 0 - 12 (briefly pH 14) |
| o | х | 22 | | Platinum tip, 0 to 110 °C; ±2000 mV |
| | О | 32 | | Gold tip, 0 to 110 °C; ±2000 mV |
| | | | (4) | Diaphragm |
| х | x | 10 | | Annular-gap diaphragm; gel of polymerized solid electrolyte ("diaphragm-free") |
| | | | (5) | Electrical connection |
| o | 0 | 18 | | VP Pg13.5 screw head |
| х | х | 22 | | screw head |
| | | | (6) | Extra code |
| х | x | 837 | | Salt reserve |
| О |) | 841 | | Integrated Pt1000 |

x = as standard

o = option



Note:

The type code is not a modular system.

If possible, choose items listed under "stock versions" or "production versions" for your orders.

We will have to technically inspect and approve a free combination of individual key features.

pH production versions

(delivery 10 working days after receipt of order)

| Туре | Brief description | Part no. |
|------------------------|--|----------|
| 201020/79-18-10-22/837 | UW glass, screw head, solid electrolyte, annular-gap diaphragm, salt reserve | 00468999 |
| 201020/79-12-10-22/837 | HT glass, screw head, solid electrolyt, annular-gap diaphragm, salt reserve | 00469853 |

Accessories

| Type Connecting cable VP screw head, 5 m, type 202990/11-95-5-11 | | | | |
|--|--|--|--|--|
| | | | | |